OCT 1 0 2003

In re application of Access Deskstra, et al.

AMENDMENT TRANSMISSION CORPORATIONS (LARGE BUSINESSES) DOCKET NO. ABCE 2 12581-1-2

Serial No.

10/613,642

Filed:

July 3, 2003

For:

METHOD OF FORMING A TUBULAR BLANK INTO A STRUCTURAL COMPONENT AND DIE THEREFOR

COMMISSIONER FOR PATENTS

P.O. Box 1450

Alexandria, Virginia 22313-1450

Sir

Transmitted herewith is an amendment in the above-identified application.

The fee has been calculated as shown below.

Claims as Filed or Amended								
(1)	(2) Claims Filed or Remaining After Amendment	(3)	(4) Highest No. Previously Paid For	(5) Present Extra	(6) Rate	(7) Total Amount		
Total Claims	* 36	Minus	**	0	\$18	\$ 0.00		
Indep. Claims	* 2	Minus	***	0	\$86	\$ 0.00		
			Total Additional Fee For this Amendment>			\$ 0.00		

^{*} If the entry in Column 2 is less than the entry in Column 4 write "0" in Column 5

A check in the amount of \$ to cover the re	required Fe	e is enclosed.
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General Authorization to Charge Deposit Account For All Required Fees, Fees Under 37 C.F.R. 1.17, or All Required Extension of Time Fees. Should any additional fees be required in connection with this application, during the entire pendency of the application, the Commissioner is authorized to charge any fees which may be required, or credit any overpayment to Account No. 06-0308. This transmission form is submitted in triplicate.

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450

01 18-08-03 W.Coc (SIGNATURE) 10-08-03 FAY, SHARPE, FAGAN, MINNICH & MCKEE

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^{**} If the "Highest No. Previously Paid For" is less than 20 write "20".

^{***} If the "Highest No. Previously Paid For" is less than 3 write "3".



PATENT

NITED STATES PATENT AND TRADEMARK OFFICE

In re Application of

William C. Dykstra, et al.

For

METHOD OF FORMING A TUBULAR

BLANK INTO STRUCTURAL

COMPONENT AND DIE THEREFOR

Serial No.

10/613,642

Filed

July 3, 2003

Group Art Unit

1742

Our Docket

ABCE 2 12581-1-2

SECOND PRELIMINARY AMENDMENT

Commissioner for Patents Mail Stop Non-Fee Amendment P.O. Box 1450 Alexandria, VA 22313-1450

Dear Sir:

I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450

on 10-08

Please amend the above referenced application as follows:

IN THE SPECIFICATION:

Please replace the paragraph beginning at page 1, line 1 with the following rewritten paragraph:

This patent application is a [continuation] divisional of Serial No. 09/944,769 filed September 4, 2001, which in turn is a continuation of Serial No. 09/481,376 filed on January 11. 2000, now United States Patent No. 6,322,645, which in turn claims the benefit of provisional application No. 60/155,969 filed September 24, 1999, now abandoned, and incorporated herein by reference.